

Receiving Report

Date: 15-01-9

Batch No: 131227

Supplier: ThyssenKrupp

Dart P/O: 26849

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC18 Inspection: 23 15-1-13 N/A ☒
 Work Order: 090 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

SJP

Production/Admin:

Date _____
 Received/Costing _____
 Initial _____

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

[illegible]

B I L L O F L A D I N G

No: PEC 912683

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 06Jan15 at 14:11 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp CARMELA AGNIHOTRI(905-5321422)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-754625- 1 Your PO # PO-26849 ADD ON
 Part # M174B0.250X4.000 Rel #

STAINLESS STEEL PLATE 17-4 STAINLESS
 .250" THICK X 4.0000" X 95.0000"

AS PER AMS 5604

OFFERING FULL LENGTH AVAILABLE IN STOCK

1402210620 / 263807

Heat Number

521910

Tag No

367178

Quantity
 7.92 SFT

PCS
 3

Wt LBS
 105

TOTAL: Tags 1 PCS 3 LBS 105

**E/S CHARGED - 754624

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 BDL GW. 130 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

***** TEL. 800-926-2600 *****

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

2015/01/09

B I L L O F L A D I N G

No: PEC 912683

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 06Jan15 at 14:11 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp CARMELA AGNIHOTRI(905-5321422)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

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REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

**Flat Rolled Products**500 Green Street
Washington, PA 15301**Certificate of Test**

Stephen Wolff - Director, Corporate Quality Assurance

Mill InformationCert
Number 0132948-00
Sales
Order 50-074-042
Cert
Date Aug-20-2014**Customer Information**Name SKORR STEEL CO INC
PO 1851
PO
Date Jul-03-2014Sold SKORR STEEL CO INC
to: 140 STEWART AVENUE
BROOKLYN, NY 11237Ship SKORR STEEL, INC.
to: 140 STEWART AVENUE
BROOKLYN, NY 11237**Material Information**"ATI 17-4" PRECIPITATION HARDENABLE STAINLESS STEEL
PMP HOT ROLLED PLATE ANNEALED PICKLED COMMERCIAL CUT EDGE

ASTM-A-693-13 CND A/H900

AMS 5604G CND A/H900

ASTM-A-480-14A

ASME-SA-693-13 CND A/H900

ASME-SA-480 ED 2013

UNS S17400

Piece Information

Pcs	Gauge (in)	Width (in)	Length (in)	Heat #	Piece ID	Section Id	Lot #	Total Wt (lbs)
Item: 001	Cust-Id: Cust-Job:		Govt-Contract-#: ScheduleB:		Govt-DO-Rating:			
1	.2500	73.0000	168.0000	521910	CC55699-0003	---	438431	951
1	.2500	73.0000	168.0000	521910	CC55699-0004	---	438431	951

Chemistry Testing

Element (wt %)	Requirements		Final Heat Analysis	
	Min	Max	521910	Loc
C	---	.07	.04	LO
MN	---	1.00	.45	LO
P	---	.040	.019	LO
S	---	.030	< .001	LO
SI	---	1.00	.25	LO
CR	15.00	17.50	15.43	LO
NI	3.00	5.00	4.78	LO
MO	---	.50	.19	LO
CU	3.00	5.00	3.31	LO
CB	.15	.45	.22	LO
TA	---	---	.010	TC
CBT	.15	.45	.23	LO
CBC	5.00	---	5.50	LO

From: ThyssenKrupp Materials NA


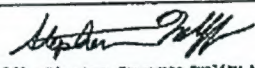
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403577783

CstAr

CstOr 263807

Wgt.: 105 LB

Date 12/22/2014

 ATI Flat Rolled Products 500 Green Street Washington, PA 15301	Certificate of Test		 Stephen Wolff - Director, Corporate Quality Assurance
	Mill Information		Customer Information
	Cert Number 0132948-00 Sales Order 50-074-042 Cert Date Aug-20-2014	Name SKORR STEEL CO INC PO 1851 PO Date Jul-03-2014	

Chemistry Testing

ATI Flat Rolled Products performs chemical analysis by following techniques for testing locations TC, BN, ML, & LO:
 C, S by combustion/infrared; N, O, H by inert fusion/thermal conductivity;
 Mn, P, Si, Cr, Ni, Mo, Cu, Cb, Co, V, by WDXRF; Pb, Bi, Ag by GFAA;
 B by OES; Al and Ti (>=0.10%) by WDXRF, otherwise by OES.

521910 - Material was produced by BF melting with AOD refining.

CBC = Cb / C

CBT = Cb + Ta

Mechanical Testing

		LOT 438431		LOT 438431	
Condition:		ANNEALED		H900	
Direction:		TRANSVERSE		TRANSVERSE	
Temperature:		ROOM TEMP		ROOM TEMP	
Spec:					
Test Limit	Units	Result	Loc	Result	Loc
HARDNESS	--	343. HBW	TC	45.0. HRC	TC
YIELD 0.2%	psi	---	--	182000.	TC
TENSILE	psi	---	--	201000.	TC
ELONGATION	%	---	--	10.	TC
RED OF AREA	%	---	--	60.	TC

When hardness is measured using the Brinell scale, the indentation measuring device is Type A.

"H", "TH", "RH", and other heat treated values are capability test results.

Mechanical Property Requirements

Condition:		ANNEALED		H900	
Direction:		TRANSVERSE		TRANSVERSE	
Temperature:		ROOM TEMP		ROOM TEMP	
Spec:					
Test Limit	Units	Min	Max	Min	Max
YIELD 0.2%	psi	---	---	170000.	---
TENSILE	psi	---	---	190000.	---

From: ThyssenKrupp Materials NA


Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403577783


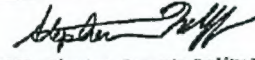
CstAr

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 ATI Flat Rolled Products 500 Green Street Washington, PA 15301	Certificate of Test		 <small>Stephen Wolff - Director, Corporate Quality Assurance</small>
	Mill Information		Customer Information
	Cert Number 0132948-00 Sales Order 50-074-042 Cert Date Aug-20-2014	Name SKORR STEEL CO INC PO 1851 PO Date Jul-03-2014	

Mechanical Property Requirements

Condition:		ANNEALED		H900	
Direction:		TRANSVERSE		TRANSVERSE	
Temperature:		ROOM TEMP		ROOM TEMP	
Spec:					
Test Limit	Units	Min	Max	Min	Max
ELONGATION	%			8.	
RED OF AREA	%			30.	
HARDNESS			352. HBW	40. HRC	47. HRC

Metallography - General

Test ID	Result Name	Condition	Test Result	Loc	Requirements
LOT 438431	GRAIN SIZE	ANNEALED	10.	TC	---

Metallographic magnification: 100X; Etchant used ELECTROLYTIC NITRIC ACID

Ferrite <= 5% per periodic test requirement.

Certification Statements

The product was solution heat treated at 1900F (1038C) for a time commensurate with thickness and heating equipment and procedure used, and cooled to below 90F (32C).

ATI Flat Rolled Products does not use mercury in the testing or production of its products.

Material is of USA melt and manufacture.

No welds/weld repairs performed.

Knowingly and willfully recording any false, fictitious or fraudulent statement or entry on this document may be punished as a felony under Federal statutes, including Federal Law, Title 18, Chapter 47.

EN 10204:2005 3.1 certificate.

General Statements

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS

LO = ATI FLAT ROLLED PRODUCTS; Route 981 North; Latrobe, PA 15650

TC = ATI FLAT ROLLED PRODUCTS; 1300 Pacific Avenue; Natrona Heights, PA 15065

WARNING: Processing that makes fumes, dust, or solutions may cause lung disease. Please see Safety Data Sheet for further information which has been supplied to your Purchasing Department. For an additional copy, please refer to our website at:

www.atimetals.com/business/ATIFlatRolledProducts/Tools/Pages/Safety-and-MSDS.aspx

For access to online Certifications of Test, please register at www.atlextra.com.

The above is a true copy of the data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Allegheny Ludlum's order acknowledgement. This certificate of Test may not be reproduced except in full without the written authorization of the company.

From: ThyssenKrupp Materials NA

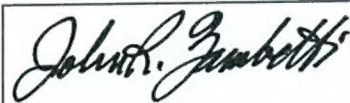
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403577783


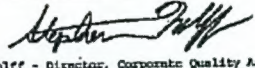
CstAr

CstOr 263807

Wgt.: 105 LB

Date 12/22/2014



 ATI Flat Rolled Products 500 Green Street Washington, PA 15301	Certificate of Test		 <small>Stephen Wolff - Director, Corporate Quality Assurance</small>
	Mill Information		Customer Information
	Cert Number 0132948-00 Sales Order 50-074-042 Cert Date Aug-20-2014	Name SKORR STEEL CO INC PO 1851 PO Date Jul-03-2014	


General Statements

ATI Flat Rolled Products website contains listing of material produced, general technical and contact information, and current quality and company accreditations including but not limited to ISO-9001, AS-9100, Nadcap, and ISO/IEC 17025. Please visit us at www.atimetals.com

THYSSENKRUPP MATERIALS N.A.
 P.O. 5400241513-R01

TAG SSFLR00532

From: ThyssenKrupp Materials NA
 Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403577783
 CstAr CstOr 263807
 Wgt.: 105 LB Date 12/22/2014





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26849

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 1 of 3

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	1/9/2015 Yes 1/9/2015		24.00 f	\$19.94	\$478.56
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
Line Total:							\$478.56
2	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	1/9/2015 Yes 1/9/2015		12.00 f	\$15.86	\$190.32
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
Line Total:							\$190.32

PO Instructions: QUOTATION NO.
PEC ST-747719
PEC ST-750242

Note:

12/22/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26849

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M7075T6B0.375X8.000	7075-T6 Plate 0.375" X 8.000", QQ-A 250/12	1/9/2015	FN	12.00	\$21.27	\$255.20
			Yes		f		
			1/9/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$255.20

4	M304B0.375X03.000	M304 SS bar .375 x 3.00	1/9/2015		12.00 ✓	\$9.01	\$108.10
			Yes		f		
			1/9/2015				

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$108.10

	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	1/9/2015		24.00 ✓	\$30.73	\$337.10
			Yes		f		
			1/9/2015				

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643
GRAIN MUST BE ALONG LENGTH OF BAR
MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

PO Instructions: QUOTATION NO.
PEC ST-747719
PEC ST-750242

Note:

12/22/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26849**

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

Line Total: \$732.00

71401-45	PROCUREMENT QUALITY CLAUSES	1/9/2015	1.00	\$0.00	\$732.00
Procurement Quality Clauses		No			
A005 right of entry		1/9/2015			
A012 chemical and physical test report					
A016 personnel qualification					
A017 raw material identification (as applicable)					
A026 certification of material conformance					
A041 quality management system					
A042 dart notification by supplier					
A043 retention of quality document					

Line Total: \$0.00

PO Total: \$1,769.05

PO Instructions: QUOTATION NO.
PEC ST-747719
PEC ST-750242

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 4

Change Date: 12/22/2014